



# POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852837	1	Clamp, Power steering hoses to flywheel hsg	
2	3852500	1	Bracket, Steering pump to engine	Front
3	3852501	1	Bracket, Steering pump to engine	Rear
4	3853328	1	Brace, Power steering pump	
5	3853327	1	Bracket, Adjustment, power steering	
6	3853557	1	Screw, Clamp, oil cooler to manifold	
7	3853557	1	Screw, Steering pump bracket to engine	Front
8	3853405	3	Screw, Steering pump bracket	
9	3850422	1	Clamp, Hose, water pump inlet	
10	3853405	1	Screw, Adjustment bracket	
11	3852196	2	Clamp, Hose, P/S pump to oil cooler	Return
12	3852496	1	Washer, Steering pump bracket to pump	Rear
13	3853266	2	Screw, Steering pump bracket to engine	Rear
14	3852498	1	Nut, Power steering pump to bracket, stud	
15	3853331	1	V-belt, Power steering pump	
16	3852497	1	O-ring, Pressure hose to steering pump	
17	3852305	1	Hose, Gimbal hsg to oil cooler	
18	3852574	1	Hose, Oil cooler to steering pump	Return
19	3852457	1	Clamp, Hose to exhaust manifold	
20	3853804	1	Pulley, P/S pump	
21	3852079	1	Nut, Clamp, oil cooler	
22	3853236	1	Spacer, Oil cooler, power steering	
23	3852126	1	Screw, Clamp, oil cooler	
24	3852423	1	Cable clamp, P/S hoses to starter solenoid	
25	3852218	1	Clamp, Engine oil cooler, power steering	
26	3853809	1	Hose, Pump to actuator valve, pressure	
27	3853810	1	Hose, Actuator valve to oil cooler	
28	3853399	1	Screw, Brace to alternator	
29	3853786	1	Clamp, Hose, water to gimbal hsg	
30	3853406	1	Screw, Brace to power steering pump	
31	3855438	1	Hose, Oil cooler to water pump	
32	3853557	1	Screw, Clamp to flywheel housing	
33	3851921	1	Oil cooler, Power steering	
34	3852092	1	Clamp, Engine cable to intake manifold	Port, front
35	3853315	1	Fitting, P/S hoses	
36	3850491	1	Power steering pump	
37	3853786	2	Clamp, Hose, water to oil cooler	